



TECHNICAL DATA SHEET

A NEW FORCE IN CHEMICAL MANUFACTURING

AEROSOLS | WELDING CHEMICALS | ADHESIVES & THREADLOCKERS | ANTI-SEIZE & GREASES | CLEANING CHEMICALS & SOLVENTS | ELECTRICAL & ELECTRONICS

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Rapidstick Cyanoacrylate Adhesives Accelerator

PART NUMBER

8-1255-150

AVAILABLE SIZE

150g Aerosol

PRODUCT DESCRIPTION

IPA-Based Activator for Delicate Plastics & Sensitive Substrates

Chemtools® Rapidstick 8-1255 speeds the rate of cure of cyanoacrylate adhesives, and guarantees proper cohesion, preventing absorption into porous substrates. It is highly recommended for thick bond lines (>20mm), and for use in low temperatures, or in conditions of low air moisture.

DIRECTIONS (READ LABEL BEFORE USE)

Pre-Bond Application: Prior to use, remove all contaminants from surfaces requiring bonding. From a distance of 250mm, apply one coat and allow to completely dry (approx. 25 seconds). Apply the cyanoacrylate adhesive immediately thereafter, or not more than 45 seconds later.

Post-Bond Application: From a distance of 250mm from the surface, spray one coat directly over the pre-applied cyanoacrylate adhesive.

Re-Application Pre- and Post-Bond: Can be re-applied following a delay of more than 45 seconds from previous application.

TECHNICAL DATA

LIQUID PROPERTIES:

Composition

Organic activator

Appearance

Clear amber liquid

Viscosity @ 20°C

1 cps

Drying Time @ 20°C

< 25 seconds

Drying Time on Part Life

1 minute



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FIRST AID & SAFETY PRECAUTIONS

Please refer to Safety Data Sheet (SDS) before use. Do not get in eyes, on skin, or on clothing. This product may produce adverse health conditions, ranging from minor skin irritation to serious systemic effects. It should not be used, stored, or transported until the handling precautions and recommendations as stated in the Safety Data Sheet (SDS) for this product have been fully understood by all persons who will work with the material.

STORAGE

Keep out of reach of children. Store below 30°C. Protect from direct sunlight. Do not expose to temperatures exceeding 50°C.

Containers must be secured and stored upright during transit.

DISCLAIMER

Chemtools® has made every effort to ensure the information provided in this Technical Data Sheet is accurate at the time of publication. Chemtools® expressly recommends that the user make his/her own assessment to determine the suitability of the product for its intended purpose prior to application. Chemtools shall not be responsible for loss, damage, or injury, resulting from the reliance upon, or failure to adhere to, any recommendations or information contained herein; nor from abnormal use of the material; nor from any hazard inherent in the nature of the material.

FURTHER INFORMATION

Please visit Chemtools® online at www.chemtools.com.au for product photos, marketing materials, Technical Data Sheets, Safety Data Sheets, contact details, and other company/business related information.