

### A **NEW FORCE** IN CHEMICAL MANUFACTURING

AEROSOLS | WELDING CHEMICALS | ADHESIVES & THREADLOCKERS | ANTI-SEIZE & GREASES | CLEANING CHEMICALS & SOLVENTS | ELECTRICAL & ELECTRONICS

Issued: Mar 2021

### Rapidstick™ PITBULL 201 Dura-Flex Hybrid Sealant

| PART NUMBER      | AVAILABLE SIZE          |
|------------------|-------------------------|
| 8-HBS201BK-300ML | 300ml Cartridge (Black) |
| 8-HBS201GY-300ML | 300ml Cartridge (Grey)  |
| 8-HBS201W-300ML  | 300ml Cartridge (White) |
| 8-HBS201BK-600ML | 600ml Sausage (Black)   |
| 8-HBS201GY-600ML | 600ml Sausage (Grey)    |
| 8-HBS201W-600ML  | 600ml Sausage (White)   |

#### **PRODUCT DESCRIPTION**

Chemtools® Rapidstick™ PITBULL 201 Dura-Flex Hybrid Sealant is a durable and flexible adhesive and sealant which bonds like an animal and seals just about anything. With its high initial grab, it provides excellent adhesion to both porous and non-porous surfaces, and outperforms most glues, acrylics, PU adhesives, and buthylene sealants - with the added benefit of being completely silicone-free.

PITBULL 201 is suitable for most delicate materials and flexible joints and can be applied as a universal filler for cracks and uneven surfaces. After cure, it can be sanded and painted, resulting in a relatively seamless repair.

When used as a mounting adhesive, 201 offers multiple applications in the maintenance, building, and construction industries, and can be used under most environmental conditions. It offers almost no limitations with its suitability for multiple surfaces, including:

- All metals (incl. soft metals)
- All woods, including timber, MDF, chipboard, and cork
- Concrete, tiles, and bricks
- Natural stone, granite, and marble
- Mirrors and glass
- Polystyrene, Polyurethane, plaster, laminates, and most plastics

#### Common applications include:

- Weatherproofing joints around windows and doors
- Mounting panels, skirting boards, thresholds, mirrors and insulation materials
- Bonding glass in synthetic and aluminium profiles

**Technical Data Sheet:** 

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 Sealing and bonding coated metal, porcelain, polyester, stainless steel, anodised aluminium, and finished wood

#### **DIRECTIONS (READ LABEL BEFORE USE)**

<u>PREPARATION:</u> Surfaces must be clean and free from loose material, standing water, or contaminants which otherwise may impair the bond. Non-porous surfaces such as aluminium should be cleaned/degreased before application. It may be necessary to prime some porous surfaces depending on cohesiveness and porosity of the substrate.

For applications such as construction joints where some movement will be exhibited, the minimum joint dimensions should be 6mm x 6mm with the maximum dimensions being 20mm wide by 12mm deep. Where deeper joints are found, depth can be reduced using a suitable backer rod. For areas of perimeter pointing where a fillet is to be applied, the minimum measurement across must be 10mm with a minimum depth of 6mm.

#### **APPLICATION:**

**Sealing:** Apply firmly into the joint using an application gun, ensuring a good solid fill is achieved. **Bonding:** Apply in vertical lines approximately 30cm apart. Support for 24 hours until full cure occurs.

The cured sealant can be painted if required, however, painting movement joints is not recommended as the movement of the sealant may be greater than the flexibility of the paint, leading to cracking or crazing of the paint film.

#### **TECHNICAL DATA**

| Material Type                     | MS Polymer  |  |  |  |  |  |
|-----------------------------------|---|--|--|--|--|--|
| Cure System                       | Moisture curing   |  |  |  |  |  |
| Coverage                          | 300ml Cartridge will seal approx. 10 meters with a 6mm bead.      |  |  |  |  |  |
| Specific Gravity                  | 1.4 – 1.6   |  |  |  |  |  |
| Skinning Formation Time           | Approx. 10 - 30 minutes (@ 23°C and 50% relative humidity)        |  |  |  |  |  |
| (Temperature Dependant)           |   |  |  |  |  |  |
| Cure Rate                         | Approx. 2 – 3 mm per 24 hrs (@ 23°C and 50% relative humidity)    |  |  |  |  |  |
|                                   | Note: As the joint depth increases, the cure rate will slow down. |  |  |  |  |  |
| Shrinkage                         | 2%  |  |  |  |  |  |
| Shore A Hardness (14D)            | 45 - 65   |  |  |  |  |  |
| Frost Resistance During Transport | Up to -40°C   |  |  |  |  |  |
| Application Temperature Range     | 15°C to 40°C  |  |  |  |  |  |
| Service Temperature Range         | -40°C to +90°C  |  |  |  |  |  |
| Shelf Life (Unopened Cartridge)   | 12 months when stored in cool, dry conditions                     |  |  |  |  |  |
| Life Expectancy                   | When used and applied correctly, the sealant will perform in      |  |  |  |  |  |
|                                   | excess of 20 years.   |  |  |  |  |  |

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### **TEST RESULTS**

|          | Test Product:                        |                  | Rapidstick™ Pitbull 201 Dura-Flex Hybrid Sealant |                      |                     |                                |        |                            |        |  |
|----------|--------------------------------------|------------------|--|----------------------|---------------------|--------------------------------|--------|----------------------------|--------|--|
|          | Tost Mothod                          |                  | FOON   |                      | ٦                   | Tost Data                      |        | 15/04/2020                 | 16.22  |  |
|          | Test Method: Standard: Sample Shape: |                  | 500N<br>GB/T528-2009<br>Sheet PC                 |                      | -                   | Test Date Duration:            |        | 15/04/2020 16:32           |        |  |
|          |                                      |                  |  |                      | -                   | Speed:                         |        | 73.266663 sec<br>500mm/min |        |  |
|          | Sample Shap                          |                  | SHEELFC  |                      | _                   | Speed.                         |        | 30011111/111111            |        |  |
| 9        | Surrounding                          | s:               | 23 Deg Celsiu                                    | IS                   |                     |                                |        |                            |        |  |
|          | Width<br>(W)                         | Thickness<br>(t) | Original<br>Guage                                | Max<br>Force<br>(Fm) | Flexibility<br>(TS) | Elongation at<br>Break<br>(Eb) | 25% TS | 50% TS                     | 100% 7 |  |
|          | mm                                   | mm               | mm   | N                    | Mpa                 | %                              | Мра    | Мра                        | Мра    |  |
| Sample 1 | 4.00                                 | 1.89             | 20.00  | 21.49                | 2.8427              | 416.61                         | 0.6005 | 1.0280                     | 1.598  |  |
| Sample 2 | 4.00                                 | 1.94             | 20.00  | 20.30                | 2.6162              | 334.59                         | 0.6634 | 1.0499                     | 1.652  |  |
| Sample 3 | 4.00                                 | 1.91             | 20.00  | 21.24                | 2.7807              | 398.54                         | 0.6341 | 1.0201                     | 1.613  |  |
| Sample 4 | 4.00                                 | 1.90             | 20.00  | 21.19                | 2.7876              | 401.03                         | 0.5921 | 0.9923                     | 1.5882 |  |
| Avg      | 4.00                                 | 1.91             | 20.00  | 21.06                | 2.7568              | 387.69                         | 0.6225 | 1.0026                     | 1.613  |  |
|          |                                      |                  |  |                      |                     |                                |        |                            |        |  |
|          |                                      |                  |  |                      |                     | 1                              |        |                            |        |  |
|          |                                      |                  |  |                      |                     |                                |        |                            |        |  |
|          |                                      |                  |  |                      |                     |                                |        |                            |        |  |

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### **FIRST AID & SAFETY PRECAUTIONS**

Please refer to Safety Data Sheet (SDS) before use.

Use with adequate ventilation and avoid breathing fumes. Avoid contact with eyes and skin. This product may produce adverse health conditions, ranging from minor skin irritation to serious systemic effects. It should not be used, stored, or transported until the handling precautions and recommendations as stated in the Safety Data Sheet (SDS) for this product have been fully understood by all persons who will work with the material.

### **STORAGE**

Keep out of reach of children. Store in a sealed container in dry conditions between 5°C - 25°C. Do not return any unused material to its original container.

#### **DISCLAIMER**

Chemtools® has made every effort to ensure the information provided in this Technical Data Sheet is accurate at the time of publication. Chemtools® expressly recommends that the user make his/her own assessment to determine the suitability of the product for its intended purpose prior to application. Chemtools shall not be responsible for loss, damage, or injury, resulting from the reliance upon, or failure to adhere to, any recommendations or information contained herein; nor from abnormal use of the material; nor from any hazard inherent in the nature of the material.

### **FURTHER INFORMATION**

Please visit Chemtools® online at www.chemtools.com.au for product photos, marketing materials, Technical Data Sheets, Safety Data Sheets, contact details, and other company/business related information.

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