

### **Chemtools Pty Ltd**

Chemwatch Hazard Alert Code: 3 Chemwatch: 345-0069 Issue Date: 15/05/2023 Version No: 4.1 Print Date: 22/05/2023 Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements S.GHS.AUS/NZ.EN.E Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

### **Product Identifier**

Product name	Corrofix™ Rust Converter
Chemical Name	Not Applicable
Chemical formula	Not Applicable
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Rust remover. Relevant identified uses Use according to manufacturer's directions.

### Details of the manufacturer or supplier of the safety data sheet

Registered company name	Chemtools Pty Ltd	Chemtools Pty Ltd
Address	Unit 2, 14 - 16 Lee Holm Road St Marys NSW 2760 Australia	15/62 Factory Road Belfast Christchurch 8051 New Zealand
Telephone	1300 738 250, +61 2 9833 9766	+64 9 940 2745
Fax	+61 2 9623 3670	+61 2 9623 3670
Website	www.chemtools.com.au	www.chemtools.co.nz
Email	sales@chemtools.com.au	sales@chemtools.com.au

### **Emergency telephone number**

Association / Organisation	Poisons Information Centre	National Poisons Centre
Emergency telephone numbers	13 11 26	0800 764 766
Other emergency telephone numbers	Not Available	Not Available

### **SECTION 2 Hazards identification**

### Classification of the substance or mixture

### HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Acute Toxicity (Oral) Category 4, Reproductive Toxicity Category 1B, Hazardous to the Aquatic Environment Acute Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Hazard pictogram(s)	
Signal word	Danger

### Hazard statement(s)

H302	Harmful if swallowed.
H360Fd	May damage fertility. Suspected of damaging the unborn child.
H402	Harmful to aquatic life.

### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P280	Wear protective gloves and protective clothing.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.

### Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.	
P330	Rinse mouth.	

### Precautionary statement(s) Storage

P405	Store locked up.
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### Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Not regulated for transport of Dangerous Goods.

### NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification <sup>[1]</sup>	Acute Toxicity (Oral) Category 4
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	6.1D (oral)

### Label elements

Hazard pictogram(s)	

Signal word Warning

### Hazard statement(s)

H302 Harmful if swallowed.

### **Supplementary Phrases**

Not Applicable

### Precautionary statement(s) Prevention

P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.

### Precautionary statement(s) Response

P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P330	Rinse mouth.

### Precautionary statement(s) Storage

Not Applicable

### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

### **SECTION 3 Composition / information on ingredients**

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name		
1401-55-4	<10	tannic acid		
7664-38-2	<5	phosphoric acid		
111-76-2	<5	ethylene glycol monobutyl ether		
67-63-0	<5	isopropanol		
Not Available	balance	balance Ingredients determined not to be hazardous		
Legend:		2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No ssification drawn from C&L: * EU IOELVs available		

### **SECTION 4 First aid measures**

### Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> </ul>
Ingestion	<ul> <li>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</li> <li>For advice, contact a Poisons Information Centre or a doctor.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> </ul>

# If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to ethylene glycol:

- Early treatment of ingestion is important. Ensure emesis is satisfactory.
- Test and correct for metabolic acidosis and hypocalcaemia.
- Apply sustained diuresis when possible with hypertonic mannitol.
- Evaluate renal status and begin haemodialysis if indicated. [I.L.O]
- Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- + Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 davs
- Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: Occupational & Environmental Medicine 1996; 53, 595-600

### **SECTION 5 Firefighting measures**

### Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.

In such an event consider:

- foam.
- dry chemical powder.
- carbon dioxide.

Special hazards arising from the substrate or mixture			
Fire Incompatibility	None known.		
Advice for firefighters			
	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves in the event of a fire.</li> </ul>		
	<ul> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> </ul>		
Fire Fighting	Use fire fighting procedures suitable for surrounding area.		
Fire Fighting	DO NOT approach containers suspected to be hot.		
	Cool fire exposed containers with water spray from a protected location.		
	If safe to do so, remove containers from path of fire.		
	Equipment should be thoroughly decontaminated after use.		
	The material is not readily combustible under normal conditions.		
	However, it will break down under fire conditions and the organic component may burn.		
	Not considered to be a significant fire risk.		
	Heat may cause expansion or decomposition with violent rupture of containers.		

- Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).
- **Fire/Explosion Hazard** May emit acrid smoke.

Decomposes on heating and produces toxic fumes of: carbon dioxide (CO2) other pyrolysis products typical of burning organic material.

May emit poisonous fumes. May emit corrosive fumes.

### **SECTION 6 Accidental release measures**

Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Environmental hazard - contain spillage.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>
Major Spills	<ul> <li>Environmental hazard - contain spillage.</li> <li>Moderate hazard.</li> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Stop leak if safe to do so.</li> <li>Contain spill with sand, earth or vermiculite.</li> <li>Collect recoverable product into labelled containers for recycling.</li> <li>Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>Collect solid residues and seal in labelled drums for disposal.</li> <li>Wash area and prevent runoff into drains.</li> <li>After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

### **SECTION 7 Handling and storage**

### Precautions for safe handling DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. **DO NOT** allow material to contact humans, exposed food or food utensils. Avoid contact with incompatible materials. Safe handling When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Other information Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

### Conditions for safe storage, including any incompatibilities

Suitable container	Glass container is suitable for laboratory quantities
Suitable container	Polyethylene or polypropylene container.



X — Must not be stored together

**0** — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

### **SECTION 8 Exposure controls / personal protection**

### Control parameters

### **Occupational Exposure Limits (OEL)**

### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	phosphoric acid	Phosphoric acid	1 mg/m3	3 mg/m3	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	phosphoric acid	Phosphoric acid	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	20 ppm / 96.9 mg/m3	242 mg/m3 / 50 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	ethylene glycol monobutyl ether	2-Butoxyethanol (Butyl glycol ether)	25 ppm / 121 mg/m3	Not Available	Not Available	(skin) - Skin absorption
Australia Exposure Standards	isopropanol	Isopropyl alcohol	400 ppm / 983 mg/m3	1230 mg/m3 / 500 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	isopropanol	Isopropyl alcohol	400 ppm / 983 mg/m3	1230 mg/m3 / 500 ppm	Not Available	Not Available

### **Emergency Limits**

Ingredient	TEEL-1	TEEL-2		TEEL-3
phosphoric acid	Not Available	Not Available		Not Available
ethylene glycol monobutyl ether	60 ppm	120 ppm		700 ppm
isopropanol	400 ppm	2000* ppm		12000** ppm
Ingredient	Original IDLH		Revised IDLH	
tannic acid	Not Available		Not Available	
phosphoric acid	1,000 mg/m3		Not Available	
ethylene glycol monobutyl ether	700 ppm		Not Available	
isopropanol	2,000 ppm		Not Available	

### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
tannic acid	E	≤ 0.01 mg/m³	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

### **Exposure controls**

Approp

	Enclosed local exhaust ventilation is required at points of dust, fume or vapour generation.
priate engineering	HEPA terminated local exhaust ventilation should be considered at point of generation of dust, fumes or vapours.
controls	Barrier protection or laminar flow cabinets should be considered for laboratory scale handling.

A fume hood or vented balance enclosure is recommended for weighing/ transferring quantities exceeding 500 mg. When handling quantities up to 500 gram in either a standard laboratory with general dilution ventilation (e.g. 6-12 air changes per hour) is preferred. Quantities up to 1 kilogram may require a designated laboratory using fume hood, biological safety cabinet, or approved vented enclosures. Quantities exceeding 1 kilogram should be handled in a designated laboratory or containment laboratory using appropriate barrier/ containment technology.

Manufacturing and pilot plant operations require barrier/ containment and direct coupling technologies.

Barrier/ containment technology and direct coupling (totally enclosed processes that create a barrier between the equipment and the room) typically use double or split butterfly valves and hybrid unidirectional airflow/ local exhaust ventilation solutions (e.g. powder containment booths). Glove bags, isolator glove box systems are optional. HEPA filtration of exhaust from dry product handling areas is required.

Fume-hoods and other open-face containment devices are acceptable when face velocities of at least 1 m/s (200 feet/minute) are achieved. Partitions, barriers, and other partial containment technologies are required to prevent migration of the material to uncontrolled areas. For non-routine emergencies maximum local and general exhaust are necessary. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, etc. evaporating from tank (in still air)	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

The need for respiratory protection should also be assessed where incidental or accidental exposure is anticipated: Dependent on levels of contamination, PAPR, full face air purifying devices with P2 or P3 filters or air supplied respirators should be evaluated.

The following protective devices are recommended where exposures exceed the recommended exposure control guidelines by factors of:

10; high efficiency particulate (HEPA) filters or cartridges

10-25; loose-fitting (Tyvek or helmet type) HEPA powered-air purifying respirator.

25-50; a full face-piece negative pressure respirator with HEPA filters

50-100; tight-fitting, full face-piece HEPA PAPR

100-1000; a hood-shroud HEPA PAPR or full face-piece supplied air respirator operated in pressure demand or other positive pressure mode.



When handling very small quantities of the material eye protection may not be required.

For laboratory, larger scale or bulk handling or where regular exposure in an occupational setting occurs:

- Chemical goggles.
- Face shield. Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection See Hand protection below

Hands/feet protection

Eye and face protection

Individual protection measures, such as personal protective equipment

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

	The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hyginen is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: . frequency and duration of contact, . echenical resistance of glove material, . glove thickness and . dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent) When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: . Excellent when breakthrough time > 20 min . Good when breakthrough time > 20 min . Fair when breakthrough time > 20 min . Foor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be explased that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove milt be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough time e. Boy depending on th
Body protection	See Other protection below
Other protection	<ul> <li>For quantities up to 500 grams a laboratory coat may be suitable.</li> <li>For quantities up to 1 kilogram a disposable laboratory coat or coverall of low permeability is recommended. Coveralls should be buttoned at collar and cuffs.</li> <li>For quantities over 1 kilogram and manufacturing operations, wear disposable coverall of low permeability and disposable shoe covers.</li> <li>For manufacturing operations, air-supplied full body suits may be required for the provision of advanced respiratory protection.</li> <li>Eye wash unit.</li> <li>Ensure there is ready access to an emergency shower.</li> <li>For Emergencies: Vinyl suit</li> </ul>

### Recommended material(s)

### **GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the: **"Forsberg Clothing Performance Index".** The effect(s) of the following substance(s) are taken into account in the

### computer-generated selection:

Corrofix<sup>™</sup> Rust Converter

Material	СРІ
NEOPRENE	В
BUTYL	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С

### **Respiratory protection**

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-

NATURAL+NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE	С
PE/EVAL/PE	С
PVA	С
PVC	С
SARANEX-23	С
VITON	С

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE**: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### **SECTION 9** Physical and chemical properties

### Information on basic physical and chemical properties

Appearance	Liquid with no odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	~0 (freezing pt.)	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	1 (water=1)	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	2.37 @20C	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	<1	VOC g/L	Not Available

### **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

up to 100 x ES - AB-2 P2 AB-PAPR-2 P2 ^
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## ^ - Full-face

 $\begin{array}{l} \mathsf{A}(\mathsf{AII}\ \mathsf{classes}) = \mathsf{Organic}\ \mathsf{vapours}, \mathsf{B}\ \mathsf{AUS}\ \mathsf{or}\ \mathsf{B1} = \mathsf{Acid}\ \mathsf{gasses}, \mathsf{B2} = \mathsf{Acid}\ \mathsf{gas} \\ \mathsf{or}\ \mathsf{hydrogen}\ \mathsf{cyanide}(\mathsf{HCN}), \mathsf{B3} = \mathsf{Acid}\ \mathsf{gas}\ \mathsf{or}\ \mathsf{hydrogen}\ \mathsf{cyanide}(\mathsf{HCN}), \mathsf{E} = \\ \mathsf{Sulfur}\ \mathsf{dioxide}(\mathsf{SO2}), \mathsf{G} = \mathsf{Agricultural}\ \mathsf{chemicals}, \mathsf{K} = \mathsf{Ammonia}(\mathsf{NH3}), \mathsf{Hg} = \\ \mathsf{Mercury}, \mathsf{NO} = \mathsf{Oxides}\ \mathsf{of}\ \mathsf{nitrogen}, \mathsf{MB} = \mathsf{Methyl}\ \mathsf{bromide}, \mathsf{AX} = \mathsf{Low}\ \mathsf{boiling} \\ \mathsf{point}\ \mathsf{organic}\ \mathsf{compounds}(\mathsf{below}\ \mathsf{65}\ \mathsf{degC}) \end{array}$ 

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Corrofix<sup>™</sup> Rust Converter

Incompatible materials

Hazardous decomposition products

See section 7
See section 5

## **SECTION 11 Toxicological information**

### Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Ingestion may result in nausea, abdominal irritation, pain and vomiting
Skin Contact	This material can cause inflammation of the skin on contact in some persons. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	If applied to the eyes, this material causes severe eye damage.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long term, or repeated exposure to isopropanol may cause inco-ordination and tiredness. Repeated inhalation exposure to isopropanol may produce sleepiness, inco-ordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in adult animals. Isopropanol does not cause genetic damage. There are inconclusive reports of human sensitisation from skin contacts with isopropanol. Chronic alcoholics are more tolerant of the whole-body effects of isopropanol. Animal testing showed the chronic exposure did not produce reproductive effects. NOTE: Commercial isopropanol does not contain "isopropyl oil", which caused an excess incidence of sinus and throat cancers in isoproanol production workers in the past. "Isopropyl oil" is no longer formed during production of isopropanol. Tannins, mixtures of polyphenols (specifically polyesters of gallic acid), occur in numerous foods and drinks (red wine, black tea, and other tea preparations). Long-term exposure to tannins may result in liver damage.

Correctiv TM Duck Convertor	TOXICITY	IRRITATION
Corrofix™ Rust Converter	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
tannic acid	Oral (Rat) LD50: 2260 mg/kg <sup>[2]</sup>	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
phosphoric acid	Dermal (rabbit) LD50: >1260 mg/kg <sup>[2]</sup>	Eye (rabbit): 119 mg - SEVERE [Monsanto]*
	Inhalation(Rat) LC50: 0.026 mg/L4h <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 1530 mg/kg <sup>[2]</sup>	Skin (rabbit):595 mg/24h - SEVERE
		Skin: adverse effect observed (corrosive) <sup>[1]</sup>
	ΤΟΧΙΟΙΤΥ	IRRITATION
ethylene glycol monobutyl ether	dermal (guinea pig) LD50: 210 mg/kg <sup>[2]</sup>	Eye (rabbit): 100 mg SEVERE * [Union Carbide]
	Inhalation(Rat) LC50: 2.21 mg/l4h <sup>[2]</sup>	Eye (rabbit): 100 mg/24h-moderate
	Oral (Rat) LD50: 300 mg/kg <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit): 500 mg, open; mild
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

TOXICITY

### Corrofix<sup>™</sup> Rust Converter

IRRITATION

ETHYLENE GLYCOL MONOBUTYL ETHER all routes. \*\* ASCC (NZ) SDS

For ethylene glycol monoalkyl ethers and their acetates (EGMAEs): Typical members of this category are ethylene glycol propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene

	glycol hexyl ether (EGHE) and their acetates. EGMAEs are substrates for actionabil dehydrogenase isozyme ADH-3, which catalyzes the conversion of their terminal alcohols to aldehydes (which are transient metabolites). Further, rapid conversion of the aldehydes by aldehyde dehydrogenase produces alkoxyacetic acids, which are the predominant urinary metabolites of mono substituted glycol ethers. Actute Toxicity: Oral LDSO values in rats for all category members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with values increasing with decreasing molecular weight. Four to six hour acute inhalation toxicity studies were conducted for these chemicals in rats at the highest vapour concentrations practically achievable. Values range from LOO - 85 ppm (508 mg/m3) for EGHE, LCSO - 400ppm (2820 mg/m3) for EGBEA to LCSO > 2132 ppm (9061 mg/m3) for EGPE. No tehtaily was observed for any of these materials under these conditions. Dermal LDSO values in rabbits range from 435 mg/kg bw (EGBE) to 1500 mg/kg bw (EGBEA). Overall these category members can be considered to be of low to moderate acute toxicity. All category members cause reversible irritation to skin and eyes, with EGBEA less irritating and EGHE more irritating than the other category members. ECPE and EGBE are not sensitissers in experimental animals or humans. Signs of acute toxicity in rats, mice and rabbits are consistent with haemdysis. (with the exception of EGHE) and non-specific CNS depression typical of organic solvents in general. Alkoxyacetic acid metabolites, propoxyacetic acid (PAA) and butoxyacetic acid (BAA), are responsible for the red blood cell hemolysis. Signs of toxicity in humans deliberately ingesting cleaning fluids containing 9-22%. EGBE are similar to those of rats, with the exception of haemolysis. Although decreased blood haemogluotin and/or haemoglobinuria were observed in some of the human cases, it is not clear if this was due to haemolysis of haemolitiun as a result of administration of large volumes of fluid. Red blo
ISOPROPANOL	cancers, including liver cancer. Isopropanol is irritating to the eyes, nose and throat but generally not to the skin. Prolonged high dose exposure may also produce depression of the central nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin or when inhaled. Intentional swallowing is common particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nausea, vomiting and headache. In the absence of unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. A decrease in the frequency of mating has been found in among animals, and newborns have
TANNIC ACID & ISOPROPANOL	been found to have a greater incidence of low birth weight. Tumours of the testes have been observed in the male rat. The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
PHOSPHORIC ACID & ETHYLENE GLYCOL MONOBUTYL ETHER	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
PHOSPHORIC ACID & ISOPROPANOL	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to high concentrations of irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases.

The disorder is characterized by difficulty breathing, cough and mucus production.

### Corrofix™ Rust Converter

ETHYLENE GLYCOL The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, **MONOBUTYL ETHER &** the production of vesicles, scaling and thickening of the skin. ISOPROPANOL Acute Toxicity ~ Carcinogenicity × Reproductivity Skin Irritation/Corrosion × ~ Serious Eye × STOT - Single Exposure × Damage/Irritation **Respiratory or Skin** × STOT - Repeated Exposure × sensitisation Mutagenicity × **Aspiration Hazard** × Legend: X – Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

### Toxicity

	Endpoint	Test Duration (hr)		Species		Value	Source
Corrofix™ Rust Converter	Not Available	Not Available		Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)		Species		Value	Source
tannic acid	LC50	96h		Fish		0.4-2.5mg/l	Not Available
	NOEC(ECx)	72h		Fish		0.96mg/L	4
	Endpoint	Test Duration (hr)	S	pecies	Val	ue	Source
	NOEC(ECx)	72h	A	lgae or other aquatic plants	<7.	5mg/l	2
phosphoric acid	EC50	72h	A	lgae or other aquatic plants	77.9	9mg/l	2
	LC50	96h	F	ïsh	67.9	94-113.76mg/L	4
	EC50	48h	C	Crustacea	>10	00mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
	LC50	96h		Fish		1700mg/l	Not Availabl
thylene glycol monobutyl	EC50	72h		Algae or other aquatic plants		623mg/l	2
ether	EC50	48h		Crustacea		164mg/l	2
	EC10(ECx)	48h		Crustacea		7.2mg/l	2
	EC50	96h		Algae or other aquatic plants		720mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
	EC50(ECx)	24h		Algae or other aquatic plants		0.011mg/L	4
iconteneral	LC50	96h		Fish		>1400mg/l	4
isopropanol	EC50	72h		Algae or other aquatic plants		>1000mg/l	1
	EC50	96h		Algae or other aquatic plants		>1000mg/l	1
	EC50	48h		Crustacea		7550mg/l	4

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems. Harmful to aquatic organisms.

DO NOT discharge into sewer or waterways.

### Persistence and degradability

Ingredient

Persistence: Water/Soil

Persistence: Air

Ingredient	Persistence: Water/Soil	Persistence: Air
phosphoric acid	HIGH	HIGH
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)

### **Bioaccumulative potential**

Ingredient	Bioaccumulation
phosphoric acid	LOW (LogKOW = -0.7699)
ethylene glycol monobutyl ether	LOW (BCF = 2.51)
isopropanol	LOW (LogKOW = 0.05)

### Mobility in soil

Ingredient	Mobility
phosphoric acid	HIGH (KOC = 1)
ethylene glycol monobutyl ether	HIGH (KOC = 1)
isopropanol	HIGH (KOC = 1.06)

### **SECTION 13 Disposal considerations**

# Waste treatment methods Product / Packaging disposal Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

### **Disposal Requirements**

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

Only dispose to the environment if a tolerable exposure limit has been set for the substance.

Only deposit the hazardous substance into or onto a landfill or sewage facility or incinerator, where the hazardous substance can be handled and treated appropriately.

### **SECTION 14 Transport information**

### Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

### Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

### Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

### Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

### Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

### Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tannic acid	Not Available
phosphoric acid	Not Available
ethylene glycol monobutyl ether	Not Available
isopropanol	Not Available

### Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tannic acid	Not Available
phosphoric acid	Not Available
ethylene glycol monobutyl ether	Not Available
isopropanol	Not Available

### **SECTION 15 Regulatory information**

### Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002530	Cleaning Products Subsidiary Hazard Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

### tannic acid is found on the following regulatory lists

······································	
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals
Australian Inventory of Industrial Chemicals (AIIC)	New Zealand Hazardous Substances and New Organisms (HSNO) Act -
International Agency for Research on Cancer (IARC) - Agents Classified by	Classification of Chemicals - Classification Data
the IARC Monographs - Not Classified as Carcinogenic	New Zealand Inventory of Chemicals (NZIoC)
New Zealand Approved Hazardous Substances with controls	
phosphoric acid is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous	New Zealand Hazardous Substances and New Organisms (HSNO) Act -
Chemicals	Classification of Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons	New Zealand Hazardous Substances and New Organisms (HSNO) Act -
(SUSMP) - Schedule 5	Classification of Chemicals - Classification Data
Australian Inventory of Industrial Chemicals (AIIC)	New Zealand Inventory of Chemicals (NZIoC)
New Zealand Approved Hazardous Substances with controls	New Zealand Workplace Exposure Standards (WES)
ethylene glycol monobutyl ether is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous	New Zealand Hazardous Substances and New Organisms (HSNO) Act -
Chemicals	Classification of Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons	New Zealand Hazardous Substances and New Organisms (HSNO) Act -
(SUSMP) - Schedule 6	Classification of Chemicals - Classification Data
Australian Inventory of Industrial Chemicals (AIIC)	New Zealand Inventory of Chemicals (NZIoC)
International Agency for Research on Cancer (IARC) - Agents Classified by	New Zealand Workplace Exposure Standards (WES)
the IARC Monographs - Not Classified as Carcinogenic	

isopropanol is found on the following regulatory lists

Act -

Act -

Australia Hazardous Chemical Information System (HCIS) - Hazardous       New Zealand Hazardous Substances and New Organisms (HSNO) / Classification of Chemicals         Chemicals       Classification of Chemicals
Chemicals Classification of Chemicals
Australian Inventory of Industrial Chemicals (AIIC) New Zealand Hazardous Substances and New Organisms (HSNO) /
International Agency for Research on Cancer (IARC) - Agents Classified by Classification of Chemicals - Classification Data
the IARC Monographs - Not Classified as Carcinogenic New Zealand Inventory of Chemicals (NZIoC)

New Zealand Approved Hazardous Substances with controls

### **Hazardous Substance Location**

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantities
Not Applicable	Not Applicable

New Zealand Workplace Exposure Standards (WES)

### **Certified Handler**

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

### Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

### **Tracking Requirements**

Not Applicable

### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (phosphoric acid; ethylene glycol monobutyl ether; isopropanol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tannic acid)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

### **SECTION 16 Other information**

Revision Date	15/05/2023
Initial Date	24/09/2021

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.