



A NEW FORCE IN CHEMICAL MANUFACTURING

Unit 2, 14-16 Lee Holm Road
St Marys NSW 2760
Australia

Ph: 1300 738 250 (Australia)
Ph: +61 2 9833 9766 (International)
Fax: 02 9623 3670

sales@chemtools.com.au
www.chemtools.com.au

SAFETY DATA SHEET

ISSUED JANUARY, 2018 (VALID 5 YEARS FROM DATE OF ISSUE)

Chemtools NCFP Flux Paste / Flux Gel

Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd
Unit 2/14-16 Lee Holm Road
St Marys NSW 2760

Phone: 1300 738 250 (business hours)
Fax: 02 9623 3670
www.chemtools.com.au

Chemical nature: Flux paste
Product Name: Chemtools NCFP Flux Paste / Flux Gel
Product Use: Flux paste for industrial applications in the electronics industry
Creation Date: January, 2018
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: Xi, Irritating. T, Toxic. Hazardous according to the criteria of SWA.
Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

SUSMP Classification: S5

ADG Classification: None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

UN Number: None allocated



GHS Signal word: DANGER

Flammable liquids Category 4
Skin Corrosion /Irritation Category 2
Skin Sensitisation Category 1
Serious eye damage/eye irritation Category 1
Respiratory Sensitization Category 1
Specific Target Organ Toxicity - Single Exposure Category 3
Reproductive Toxicity Category 1

HAZARD STATEMENT:

H227: Combustible liquid.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H318: Causes serious eye damage.
H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335: May cause respiratory irritation.
H360: May damage fertility or the unborn child.

PREVENTION

P202: Do not handle until all safety precautions have been read and understood.
P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
P261: Avoid breathing fumes, mists, vapours or spray.

SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

- P262: Do not get in eyes, on skin, or on clothing.
 P271: Use only outdoors or in a well ventilated area.
 P272: Contaminated work clothing should not be allowed out of the workplace.
 P280: Wear protective gloves, protective clothing and eye or face protection.
 P285: In case of inadequate ventilation wear respiratory protection.

RESPONSE

- P363: Wash contaminated clothing before reuse.
 P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
 P304+P341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313: If exposed or concerned: Get medical advice.
 P333+P313: If skin irritation or rash occurs: Get medical advice.
 P337+P313: If eye irritation persists: Get medical advice.
 P342+P311: If experiencing respiratory symptoms: Call a POISON CENTRE or doctor.
 P370+P378: In case of fire, use carbon dioxide, dry chemical, foam.

STORAGE

- P410: Protect from sunlight.
 P402+P404: Store in a dry place. Store in a closed container.
 P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Yellowish jelly-like liquid

Odour: Slight rosin odour

Major Health Hazards: may cause serious damage to eyes, may cause harm to unborn children, irritating to respiratory system and skin, may cause sensitisation by inhalation and skin contact.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Rosin, hydrogenated	65997-06-0	40-45	not set	not set
2-ethyl-1,3-hexanediol	94-96-2	10-15	not set	not set
N-Methyl-2-pyrrolidone	872-50-4	5-15	103	309
Rosin	8050-09-7	5-10	not set	not set
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If irritation occurs, contact a Poisons Information Centre, or call a doctor. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. In severe cases, symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Quickly and gently blot away excess liquid. Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

SAFETY DATA SHEET

Eye Contact: Quickly and gently blot material from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical or foam. Avoid the use of water jet.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade.

Flash point: >93°C

Upper Flammability Limit: No data.

Lower Flammability Limit: No data.

Autoignition temperature: No data.

Flammability Class: Flammable Category 4 (GHS), C1 combustible (AS 1940)

Section 6 - Accidental Release Measures

Accidental release: As this product is classed as a respiratory sensitiser, special care should be taken with respiratory selection if you are sensitised to this product or any of its declared ingredients. Eye/face protective equipment should comprise, as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a suitable cartridge. Consult AS/NZS 1715.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Note that this product is GHS Flammable Class 4 and therefore, for Storage, meets the definition of Dangerous Goods. If you store large quantities (tonnes) of such products, we suggest that you consult your state's Dangerous Goods authority in order to clarify your obligations regarding their storage.

Store packages of this product in a cool place. Make sure that containers of this product are kept tightly closed. Keep containers dry and away from water. Protect this product from light. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits

TWA (mg/m³)

STEL (mg/m³)

N-Methyl-2-pyrrolidone

303

309

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used where there is local exhaust ventilation.

SAFETY DATA SHEET

Eye Protection: Protective glasses or goggles must be worn when this product is being used. Failure to protect your eyes may lead to severe harm to them or to general health. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: If you believe you may have a sensitisation to this product or any of its declared ingredients, you should prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: There is no data that enables us to recommend any type except that it should be impermeable.

Respirator: As this product is classed as a respiratory sensitiser, special care should be taken with respiratory selection if you are sensitised to this product or any of its declared ingredients. If there is a significant chance that vapours or mists are likely to build up in the area where this product is being used, we recommend that you use a respirator. It should be fitted with a suitable cartridge. Consult AS/NZS 1715.

Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Yellowish jelly-like liquid
Odour:	Slight rosin odour
Boiling Point:	Not available.
Freezing/Melting Point:	No specific data. Paste at normal temperatures.
Volatiles:	No data.
Vapour Pressure:	Negligible at 20°C
Vapour Density:	Heavier than air
Specific Gravity:	Approx 1.03
Water Solubility:	Insoluble.
pH:	Slightly acidic
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water Distribution:	No data
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Protect this product from light.

Incompatibilities: No particular Incompatibilities.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: There is no data to hand indicating any particular target organs.

N-methyl-2-pyrrolidone is a SWA Class 2 Reproductive risk, may cause harm to the unborn child.

Rosin, Hydrogenated is classed by SWA as a potential sensitiser by skin contact.

Rosin is classed by SWA as a potential sensitiser by skin contact.

Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Rosin, Hydrogenated <ul style="list-style-type: none"> Skin sensitisation – category 1 	Conc>=1%: Xi; R43
2-ethyl-1,3-hexanediol	Conc>=10%: Xi; R41

SAFETY DATA SHEET

- Eye damage – category 1

N-methyl-2-pyrrolidone

Conc>=10%: T; R61; R36/37/38

- Eye irritation – category 2A
- Skin irritation – category 2
- Specific target organ toxicity (single exposure) – category 3
- Reproductive toxicity – category 1B

Rosin

Conc>=1%: Xi; R43

Potential Health Effects

Persons sensitised to rosins should avoid contact with this product.

Inhalation:

Short Term Exposure: Classified as a potential sensitiser by inhalation. Exposure to a sensitiser, once sensitisation has occurred, may manifest itself as an asthmatic condition, and in some individuals this reaction can be extremely severe. In addition product is an inhalation irritant. Symptoms may include headache, irritation of nose and throat and increased secretion of mucous in the nose and throat. Other symptoms may also become evident, but they should disappear after exposure has ceased.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product is a severe eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms such as swelling of eyelids and blurred vision may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment is likely to cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: No significant ingredient is classified as carcinogenic by IARC.

Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

Section 14 - Transport Information

UN Number: This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations.

SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

The following ingredients: N-Methyl-2-pyrrolidone, Rosin, are mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS	Australian Inventory of Chemical Substances
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)

SAFETY DATA SHEET