



A NEW FORCE IN CHEMICAL MANUFACTURING

Unit 2, 14-16 Lee Holm Road
St Marys NSW 2760
Australia

Ph: 1300 738 250 (Australia)
Ph: +61 2 9833 9766 (International)
Fax: 02 9623 3670

sales@chemtools.com.au
www.chemtools.com.au

SAFETY DATA SHEET

ISSUED AUGUST, 2022 (VALID 5 YEARS FROM DATE OF ISSUE)

Kleanium™ Deflux-It G2 Flux Remover

Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd
Unit 2/14-16 Lee Holm Road
St Marys NSW 2760

Phone: 1300 738 250 (business hours)
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www.chemtools.com.au

Chemical nature: Solvent blend.
Product Name: **Kleanium™ Deflux-It G2 Flux Remover**
Product Code: CT-DF
Product Use: Solvent blend.
Creation Date: **August, 2022**
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

SUSMP Classification: S5

ADG Classification: Class 3: Flammable liquids.

UN Number: 1993, FLAMMABLE LIQUID, N.O.S.



GHS Signal word: DANGER

Flammable liquids Category 2
Aspiration Hazard Category 1
Skin Corrosion /Irritation Category 2
Serious eye damage/eye irritation Category 2/2A
Skin sensitisation – category 1
Specific Target Organ Toxicity - Single Exposure Category 3
Hazardous to aquatic environment Short term/Chronic Category 2

HAZARD STATEMENT:

H225: Highly flammable liquid and vapour.
H304: May be fatal if swallowed and enters airways.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.
H336: May cause drowsiness or dizziness.
H411: Toxic to aquatic life with long lasting effects.

PREVENTION

P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
P240: Ground/bond container and receiving equipment.
P241: Use explosion-proof electrical equipment.
P242: Use only non-sparking tools.
P243: Take precautionary measures against static discharge.

SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

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- P260: Do not breathe fumes, mists, vapours or spray.
 P262: Do not get in eyes, on skin, or on clothing.
 P264: Wash contacted areas thoroughly after handling.
 P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

- P362: Take off contaminated clothing and wash before reuse.
 P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P302+P352: IF ON SKIN: Wash with plenty of soap and water.
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P332+P313: If skin irritation occurs: Get medical advice.
 P337+P313: If eye irritation persists: Get medical advice or attention.
 P370+P378: In case of fire: Use carbon dioxide, dry chemical, foam, to extinguish.

STORAGE

- P412: Do not expose to temperatures exceeding 50°C.
 P402+P404: Store in a dry place. Store in a closed container.
 P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Statement of Hazardous Nature (New Zealand)

Solvents (Flammable) Group Standard 2020 – HSR002650

DG Classification: Classified as a Dangerous Good for transport in accordance with the Land Transport Rule Dangerous Goods 2005 and NZS 5433:2007.

Emergency Overview

Physical Description & Colour: Liquid, no data regarding colour.

Odour: Characteristic odour.

Major Health Hazards: may be fatal if swallowed and enters airways, causes skin irritation, causes serious eye irritation, may cause drowsiness or dizziness, skin sensitiser.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Hexanes and isomers	-	20-50	not set	not set
Isohexanes	107-83-5	<10	not set	not set
Propylene glycol monomethyl ether	107-98-2	20-30	369	553
Isopropanol	67-63-0	20-30	983	1230
D-limonene	5989-27-5	3-5	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures**General Information:**

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: Symptoms are likely due to lack of oxygen in bloodstream. If available, and victim is breathing, administer oxygen. If not breathing, apply mouth to mouth resuscitation. In any event, if victim is unconscious or shows any unusual symptoms, seek urgent medical attention.

Skin Contact: Quickly and gently blot away excess liquid. Seek urgent medical attention. Flush contaminated area with lukewarm, gently flowing water for at least 60 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this SDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts).

Eye Contact: Quickly and gently wipe or blot material from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take

SAFETY DATA SHEET

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care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting. Immediately contact a Poisons Information Centre, or call a doctor. Wash mouth with water. If vomiting occurs naturally, lay patient on side, in recovery position as there is a chance that vomitus may enter airways causing harm to lungs.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: Highly flammable liquid and vapour. The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool packages involved in a fire, reducing the chances of an explosion. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical, foam. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used. Try to contain spills, minimise spillage entering drains or water courses.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include Viton, Nitrile, butyl rubber, PE/EVAL, Responder. Eye/face protective equipment should comprise as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8).

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: **AS/NZS 4501** set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits

TWA (mg/m³)

STEL (mg/m³)

SAFETY DATA SHEET

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Propylene glycol monomethyl ether 369

553

Isopropanol 983

1230

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Protective glasses or goggles must be worn when this product is being used. Failure to protect your eyes may lead to severe harm to them or to general health. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: Viton, nitrile, butyl rubber, PE/EVAL, Responder.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Eyebaths or eyewash stations should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Liquid, no data regarding colour.
Odour:	Characteristic odour.
Boiling Point:	Not available.
Flash point:	No specific data, expected to be highly flammable.
Upper Flammability Limit:	No data.
Lower Flammability Limit:	No data.
Autoignition temperature:	No data.
Flammability Class:	Flammable Category 2 (GHS): Highly Flammable (AS1940).
Freezing/Melting Point:	No specific data. Liquid at normal temperatures.
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	No data.
Specific Gravity:	No data.
Water Solubility:	Expected to be insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water Distribution:	No data.
Autoignition temp:	No data.
article Characteristics:	Not applicable for liquids.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep away from heat, flames and sparks. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

Incompatibilities: oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: This product may attack lungs, gastrointestinal system, eyes, skin. Ingredients in this product have an established TWA, so exposure by inhalation should be avoided.

SAFETY DATA SHEET

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Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Isohexanes	H225, H304, H315, H336, H411
<ul style="list-style-type: none"> Flammable liquid – category 2 Aspiration hazard – category 1 Skin irritation – category 2 Specific target organ toxicity (single exposure) – category 3 Hazardous to the aquatic environment (chronic) – category 2 	
Propylene Glycol Monomethyl Ether	H226, H336
<ul style="list-style-type: none"> Flammable liquid – category 3 Specific target organ toxicity (single exposure) – category 3 Isopropanol 	H225, H319, H336
<ul style="list-style-type: none"> Flammable liquid – category 2 Eye irritation – category 2A Specific target organ toxicity (single exposure) – category 3 	
D-limonene	H226, H315, H317, H304, H410
<ul style="list-style-type: none"> Flammable liquid – category 3 Skin irritation – category 2 Skin sensitisation – category 1 Aspiration hazard – category 1 Hazardous to the aquatic environment (acute) – category 1 Hazardous to the aquatic environment (chronic) – category 1 	

Limonene and its oxidation products are skin and respiratory irritants, and limonene-1,2-oxide (formed by aerial oxidation) is a known skin sensitizer. Most reported cases of irritation have involved long-term industrial exposure to the pure compound, e.g., during degreasing or the preparation of paints. However, a study of patients presenting dermatitis showed that 3% were sensitized to limonene.

Potential Health Effects

Inhalation:

Short Term Exposure: High vapour pressures may cause drowsiness and dizziness. However product is unlikely to cause any discomfort or irritation.

Long Term Exposure: Vapours may cause drowsiness and dizziness.

Skin Contact:

Short Term Exposure: Available data indicates that this product is not harmful. Causes skin irritation. D-limonene is a skin sensitizer. Repeated/prolonged exposure may result in sensitisation. Once sensitised, further exposure to D-limonene may result in allergic reactions which in some cases can be severe.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product is a severe eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms such as swelling of eyelids and blurred vision may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment is likely to cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. This product, while believed to be not harmful, is likely to cause headache and gastric disturbance such as nausea and vomiting if ingested in significant quantities. Because of the low viscosity of this product, it may directly enter the lungs if swallowed, or if subsequently vomited. Once in the lungs, it is very difficult to remove and can cause severe injury or death. This product is unlikely to cause any irritation problems in the short or long term.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

SAFETY DATA SHEET

IARC: Isopropanol is Class 3 - unclassifiable as to carcinogenicity to humans.

D-limonene is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

Section 12 - Ecological Information

This product toxic to aquatic life with long lasting effects. This product is not readily biodegradable; it may accumulate in the soil or water and cause long term problems.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 1993, FLAMMABLE LIQUID, N.O.S.

Hazchem Code: •3YE

Special Provisions: 274

Limited quantities: ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

Dangerous Goods Class: Class 3: Flammable liquids.

Packing Group: II

Packing Instruction: P001, IBC02

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

Section 15 - Regulatory Information

Australia:

AICS/AIIC: All of the significant ingredients in this formulation are compliant with AICIS regulations.

New Zealand:

Solvents (Flammable) Group Standard 2020 – HSR002650

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS/AIIC	Australian Inventory of Industrial Chemicals
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS

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OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

Australia:

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

New Zealand

HSNO Approved Code of Practice: Preparation of Safety Data Sheets. New Zealand Chemical Industry Council September 2006.

SAFETY DATA SHEET