



# A NEW FORCE IN CHEMICAL MANUFACTURING

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## SAFETY DATA SHEET

### Clearcote Conformal Coating Remover

#### Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd  
Unit 2/14-16 Lee Holm Road  
St Marys NSW 2760

Phone: 1300 738 250 (business hours)  
Fax: 02 9623 3670  
www.chemtools.com.au

**Chemical nature:** Solvent blend  
**Product Name:** Clearcote Conformal Coating Remover  
**Product Code:** CT-CCR  
**Product Use:** Coating remover for industrial use  
**Creation Date:** February, 2018  
**This version issued:** November, 2022 and is valid for 5 years from this date.  
**Poisons Information Centre:** Phone 13 1126 from anywhere in Australia

#### Section 2 - Hazards Identification

##### Statement of Hazardous Nature

**SUSMP Classification:** S5

**ADG Classification:** Class 3: Flammable liquids.

**UN Number:** 1993, FLAMMABLE LIQUID, N.O.S.



##### GHS Signal word: DANGER

Flammable liquids Category 2  
Acute Toxicity Oral Category 4  
Skin Irritation Category 2  
Eye irritation Category 2A  
Acute Toxicity Inhalation Category 4  
Specific Target Organ Toxicity - Single Exposure Category 3  
Reproductive Toxicity Category 1A  
Specific Target Organ toxicity - repeated exposure Category 2

##### HAZARD STATEMENT:

H225: Highly flammable liquid and vapour.  
H302: Harmful if swallowed.  
H315: Causes skin irritation.  
H319: Causes serious eye irritation.  
H332: Harmful if inhaled.  
H335: May cause respiratory irritation.  
H336: May cause drowsiness or dizziness.  
H360: May damage fertility or the unborn child.  
H373: May cause damage to organs through prolonged or repeated exposure.

##### PREVENTION

P202: Do not handle until all safety precautions have been read and understood.  
P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.

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- P233: Keep container tightly closed.  
 P240: Ground/bond container and receiving equipment.  
 P241: Use explosion-proof electrical ventilating, lighting and other equipment.  
 P242: Use only non-sparking tools.  
 P243: Take precautionary measures against static discharge.  
 P260: Do not breathe fumes, mists, vapours or spray.  
 P262: Do not get in eyes, on skin, or on clothing.  
 P264: Wash contacted areas thoroughly after handling.  
 P270: Do not eat, drink or smoke when using this product.  
 P271: Use only outdoors or in a well ventilated area.  
 P280: Wear protective gloves, protective clothing and eye or face protection.

**RESPONSE**

- P362: Take off contaminated clothing and wash before reuse.  
 P301+P312: IF SWALLOWED: Call a POISON CENTRE or doctor if you feel unwell.  
 P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P302+P352: IF ON SKIN: Wash with plenty of soap and water.  
 P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+P313: If exposed or concerned: Get medical advice.  
 P332+P313: If skin irritation occurs: Get medical advice.  
 P337+P313: If eye irritation persists: Get medical advice.  
 P381: Eliminate all ignition sources if safe to do so.  
 P370+P378: In case of fire, use carbon dioxide, dry chemical, foam. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used.

**STORAGE**

- P410: Protect from sunlight.  
 P402+P404: Store in a dry place. Store in a closed container.  
 P403+P235: Store in a well-ventilated place. Keep cool.

**DISPOSAL**

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

**Statement of Hazardous Nature (New Zealand)**

Solvents (Flammable) Group Standard 2020 – HSR002650

**DG Classification:** Classified as a Dangerous Good for transport in accordance with the Land Transport Rule Dangerous Goods 2005 and NZS 5433:2007.

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**Emergency Overview**


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**Physical Description & Colour:** Clear colourless liquid

**Odour:** Solvent odour.

**Major Health Hazards:** Toluene is harmful or fatal if swallowed. Harmful if inhaled or absorbed through skin. Vapour is harmful. Flammable liquid and vapour. May affect liver, kidneys, blood system, or central nervous system. Causes irritation to skin, eyes and respiratory tract. may impair fertility, may cause harm to unborn children, harmful by inhalation and if swallowed, irritating to eyes, respiratory system and skin, irritating to respiratory system and skin.

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**Section 3 - Composition/Information on Ingredients**


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Ingredients	CAS No	Conc, %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Toluene	108-88-3	30-40	191	574
Acetone	67-64-1	30-40	1185	2375
N-Methyl-2-pyrrolidone	872-50-4	30-40	103	309

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

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**Section 4 - First Aid Measures**


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**General Information:****SAFETY DATA SHEET**

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

**Skin Contact:** Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

**Eye Contact:** Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.

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## Section 5 - Fire Fighting Measures

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**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used. Try to contain spills, minimise spillage entering drains or water courses.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

**Flammability Class:** Flammable Category 2 (GHS); Highly Flammable (AS1940).

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## Section 6 - Accidental Release Measures

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**Accidental release:** In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include polyvinyl alcohol, Teflon, butyl rubber, PE/EVAL and Responder. Eye/face protective equipment should comprise, as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

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## Section 7 - Handling and Storage

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**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area, and make sure that surrounding electrical devices and

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switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

## Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Toluene	191	574
Acetone	1185	2375
N-Methyl-2-pyrrolidone	103	309

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

**Eye Protection:** Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eye wash facilities are also recommended in an area close to where this product is being used.

**Skin Protection:** Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: polyvinyl alcohol, Teflon, butyl rubber, PE/EVAL, Responder.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

## Section 9 - Physical and Chemical Properties:

<b>Physical Description &amp; colour:</b>	Clear colourless liquid
<b>Odour:</b>	Solvent odour.
<b>Boiling Point:</b>	56-110°C at 100kPa
<b>Flash point:</b>	-20°C (Closed cup)
<b>Upper Flammability Limit:</b>	7.1%
<b>Lower Flammability Limit:</b>	1.1%
<b>Autoignition temperature:</b>	422°C
<b>Freezing/Melting Point:</b>	-95°C
<b>Volatiles:</b>	No data.
<b>Vapour Pressure:</b>	No data.
<b>Vapour Density:</b>	3.14 (air = 1)
<b>Specific Gravity:</b>	0.8 at 20°C
<b>Water Solubility:</b>	Partially soluble.
<b>pH:</b>	No data.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	2.24 (nBuAc = 1)
<b>Coeff Oil/water Distribution:</b>	No data
<b>Particle Characteristics:</b>	Not applicable to liquids.

## Section 10 – Stability and Reactivity

**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

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**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

**Incompatibilities:** strong acids, oxidising agents, chlorine, nitrogen tetroxide.

**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

## Section 11 - Toxicological Information

**Toxicity:** Chronic Exposure - Toluene:

Reports of chronic poisoning describe anaemia, decreased blood cell count and bone marrow hypoplasia. Liver and kidney damage may occur. Repeated or prolonged contact has a defatting action, causing drying, redness, dermatitis. Exposure to toluene may affect the developing foetus.

Aggravation of Pre-existing Conditions:

Persons with pre-existing skin disorders or impaired liver or kidney function may be more susceptible to the effects of toluene. Alcoholic beverage consumption can enhance the toxic effects of this substance.

Toluene is a SWA Class 1 Reproductive risk, may impair fertility.

N-methyl-2-pyrrolidone is a SWA Class 2 Reproductive risk, may impair fertility.

## Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Toluene	H225, H315, H373, H360, H336, H304
<ul style="list-style-type: none"> <li>• Flammable liquid – category 2</li> <li>• Skin irritation – category 2</li> <li>• Specific target organ toxicity (repeated exposure) – category 2</li> <li>• Reproductive toxicity – category 1A</li> <li>• Specific target organ toxicity (single exposure) – category 3</li> <li>• Aspiration hazard – category 1</li> </ul>	
Acetone	H225, H319, H336, AUH066
<ul style="list-style-type: none"> <li>• Flammable liquid – category 2</li> <li>• Eye irritation – category 2A</li> <li>• Specific target organ toxicity (single exposure) – category 3</li> </ul>	
N-methyl-2-pyrrolidone	H319, H315, H335, H360D
<ul style="list-style-type: none"> <li>• Eye irritation – category 2A</li> <li>• Skin irritation – category 2</li> <li>• Specific target organ toxicity (single exposure) – category 3</li> <li>• Reproductive toxicity – category 1B</li> </ul>	

## Potential Health Effects

### Inhalation:

**Short Term Exposure:** Available data shows that this product is harmful, but symptoms are not available. In addition product is an inhalation irritant. Symptoms may include headache, irritation of nose and throat and increased secretion of mucous in the nose and throat. Other symptoms may also become evident, but they should disappear after exposure has ceased.

**Long Term Exposure:** Believed to be cumulative by inhalation route.

### Skin Contact:

**Short Term Exposure:** This product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but if treated promptly, all should disappear once exposure has ceased.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

### Eye Contact:

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**Short Term Exposure:** This product is an eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment may cause permanent damage.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

**Ingestion:**

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Available data shows that this product is harmful, but symptoms are not available. However, this product is an oral irritant. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

**Carcinogen Status:**

**SWA:** No significant ingredient is classified as carcinogenic by SWA.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** Toluene is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

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**Section 12 - Ecological Information**

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Insufficient data to be sure of status. The following data relates to toluene.

**Environmental Fate:**

When released into the soil, toluene may evaporate to a moderate extent and is expected to leach into groundwater. However, it may biodegrade and evaporate to a moderate extent in soil. When released into water, toluene may biodegrade but not readily but may be moderately degraded by reaction with photochemically produced hydroxyl radicals. When released into the air, toluene is expected to have a half-life of less than 1 day. This material is not expected to significantly bioaccumulate. Toluene has a log octanol-water partition coefficient of less than 3.0.

Bioconcentration factor = 13.2 (eels).

**Environmental Toxicity:**

Toluene is expected to be toxic to aquatic life. The LC<sub>50</sub>/96-hour values for fish are between 10 and 100 mg/L.

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**Section 13 - Disposal Considerations**

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**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

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**Section 14 - Transport Information**

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**Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.**

**UN Number:** 1993, FLAMMABLE LIQUID, N.O.S.

**Hazchem Code:** •3YE

**Special Provisions:** 274

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

**Dangerous Goods Class:** Class 3: Flammable liquids.

**Packing Group:** II

**Packing Instruction:** P001, IBC02

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

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**Section 15 - Regulatory Information**

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**Australia:**

**AICS/AIIC:** This product is compliant with AICIS regulations.

The following ingredients: Toluene, Acetone, N-Methyl-2-pyrrolidone, are mentioned in the SUSMP.

**New Zealand:****SAFETY DATA SHEET**

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## Section 16 - Other Information

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**This SDS contains only safety-related information. For other data see product literature.**

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

### **Australia:**

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

### **New Zealand**

HSNO Approved Code of Practice: Preparation of Safety Data Sheets. New Zealand Chemical Industry Council September 2006.

## SAFETY DATA SHEET