



A NEW FORCE IN CHEMICAL MANUFACTURING

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SAFETY DATA SHEET

ISSUED MAY, 2020 (VALID 5 YEARS FROM DATE OF ISSUE)

Rapidstick™ 8-310 Structural Adhesive (Part A)

Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd
Unit 2/14-16 Lee Holm Road
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Phone: 1300 738 250 (business hours)
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Chemical nature: One part of a two-part adhesive/sealant product
Product Name: Rapidstick™ 8-310 Structural Adhesive (Part A)
Product Use: Adhesive/sealant for industrial use
Creation Date: February, 2019
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: Xn, Harmful. N, Dangerous to the environment. C, Corrosive. F, Flammable. Hazardous according to the criteria of SWA.

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

SUSMP Classification: S6

ADG Classification: Class 3: Flammable liquids. Sub Risk: Class 8, Corrosive Substances.

UN Number: 2924, FLAMMABLE LIQUID, CORROSIVE, N.O.S.



GHS Signal word: DANGER

Flammable liquids Category 2
Acute Toxicity Oral Category 4
Acute Toxicity Dermal Category 4
Skin Corrosion Category 1
Skin Sensitisation Category 1
Acute Toxicity Inhalation Category 4
Specific Target Organ Toxicity - Single Exposure Category 3
Germ cell mutagenicity Category 1
Carcinogenicity Category 2
Specific Target Organ toxicity - repeated exposure Category 2
Hazardous to aquatic environment Short term/Chronic Category 3

HAZARD STATEMENT:

H225: Highly flammable liquid and vapour.
H302: Harmful if swallowed.
H312: Harmful in contact with skin.
H314: Causes severe skin burns and eye damage.
H317: May cause an allergic skin reaction.
H332: Harmful if inhaled.
H335: May cause respiratory irritation.

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- H340: May cause genetic defects.
 H351: Suspected of causing cancer.
 H373: May cause damage to organs through prolonged or repeated exposure.
 H412: Harmful to aquatic life with long lasting effects.

PREVENTION

- P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
 P233: Keep container tightly closed.
 P234: Keep only in original container.
 P240: Ground/bond container and receiving equipment.
 P241: Use explosion-proof electrical ventilating, lighting and other equipment.
 P242: Use only non-sparking tools.
 P243: Take precautionary measures against static discharge.
 P260: Do not breathe fumes, mists, vapours or spray.
 P262: Do not get in eyes, on skin, or on clothing.
 P264: Wash contacted areas thoroughly after handling.
 P270: Do not eat, drink or smoke when using this product.
 P271: Use only outdoors or in a well ventilated area.
 P272: Contaminated work clothing should not be allowed out of the workplace.
 P273: Avoid release to the environment.
 P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

- P363: Wash contaminated clothing before reuse.
 P301+P312: IF SWALLOWED: Call a POISON CENTRE or doctor if you feel unwell.
 P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
 P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313: If exposed or concerned: Get medical advice.
 P333+P313: If skin irritation or rash occurs: Get medical advice.
 P381: Eliminate all ignition sources if safe to do so.
 P390: Absorb spillage to prevent material damage.
 P370+P378: In case of fire, use carbon dioxide, dry chemical, foam. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used.

STORAGE

- P405: Store locked up.
 P406: Store in corrosive resistant container with a resistant inner liner.
 P402+P404: Store in a dry place. Store in a closed container.
 P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: White gel

Odour: Strong odour

Major Health Hazards: causes severe burns, harmful by inhalation, in contact with skin, and if swallowed, may cause heritable genetic damage, respiratory tract irritant, possible skin sensitiser.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Methyl methacrylate	80-62-6	40-50	208	416
Cumene hydroperoxide	80-15-9	1-10	not set	not set
Methacrylic acid	79-41-4	20-30	70	not set
Cumene	98-82-8	<0.5	125	375
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no

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longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If inhalation occurs, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Seek urgent medical attention. Flush contaminated area with lukewarm, gently flowing water for at least 60 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts).

Eye Contact: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 60 minutes, by the clock, while holding the eyelid(s) open. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Take care not to rinse contaminated water into the unaffected eye or onto face. Call a Poisons Information Centre or a doctor urgently. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting; rinse mouth thoroughly with water and contact a Poisons Information Centre. Urgent hospital treatment is likely to be needed. Give activated charcoal if instructed.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical or foam. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used. Try to contain spills, minimise spillage entering drains or water courses.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus.

Flash point: Not available

Upper Flammability Limit: No data.

Lower Flammability Limit: No data.

Autoignition temperature: No data.

Flammability Class: Highly Flammable, Flammable liquids category 2 (GHS)

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include neoprene. Eye/face protective equipment should include a full face shield. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8).

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a

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significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: **AS/NZS 4501 set 2008**, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Methyl methacrylate	208	416
Methacrylic acid	70	not set
Cumene	125	375

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Your eyes must be completely protected from this product by splash resistant goggles with face shield. All surrounding skin areas must be covered. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: Because of the dangerous nature of this product, make sure that all skin areas are completely covered by impermeable gloves, overalls, hair covering, apron and face shield. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: neoprene.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	White gel
Odour:	Strong odour
Boiling Point:	101°C at 100kPa
Freezing/Melting Point:	No specific data. Paste at normal temperatures.
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	No data.
Specific Gravity:	0.98 at 20°C
Water Solubility:	No data.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water Distribution:	No data
Viscosity:	>500000 mPas (Cone & Plate)
Autoignition temp:	No data.

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Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Under no circumstances should the container be sealed. Keep away from sources of sparks or ignition. Keep isolated from combustible materials. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

Incompatibilities: strong acids, bases, oxidising agents, organic peroxides/hydroperoxides.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. May form oxides of sulfur (sulfur dioxide is a respiratory hazard) and other sulfur compounds. Most will have a foul odour. May form oxides of phosphorus and other phosphorus compounds. May form hydrogen chloride gas, other compounds of chlorine. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product may undergo polymerisation in the presence of certain chemical reagents. See Incompatibilities above. Polymerisation is often accompanied by liberation of heat, and may lead to a dangerous or explosive situation. If the product is seen to be heating up, treat as a fire incident.

Section 11 - Toxicological Information

Local Effects:

Target Organs: There is no data to hand indicating any particular target organs.

This product may cause heritable genetic damage. Women who are pregnant or who are likely to become pregnant in the near future should avoid using this product.

Methyl Methacrylate is classed by SWA as a potential sensitiser by skin contact.

Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Methyl Methacrylate	Conc>=20%: Xi; R37/38; R43
<ul style="list-style-type: none"> Flammable liquid – category 2 Specific target organ toxicity (single exposure) – category 3 Skin irritation – category 2 Skin sensitisation – category 1 	
Cumene Hydroperoxide	>=3%Conc<10%: Xn; R20; R37/38; R41; >=1%Conc<3%: Xi; R36/37
<ul style="list-style-type: none"> Acute toxicity – category 2 Acute toxicity – category 4 Acute toxicity – category 4 Skin corrosion – category 1B Germ cell mutagenicity – category 2 Specific target organ toxicity (single exposure) – category 3 Specific target organ toxicity (repeated exposure) – category 1 Organic peroxide – type E Hazardous to the aquatic environment (chronic) – category 2 	
Methacrylic Acid	Conc>=25%: C; R21/22; R35; >=10%Conc<25%: C; R35
<ul style="list-style-type: none"> Acute toxicity – category 4 Acute toxicity – category 3 Skin corrosion – category 1A 	
Cumene	No risk phrases at concentrations found in this product
<ul style="list-style-type: none"> Carcinogenicity – category 1B Specific target organ toxicity (single exposure) – category 3 Aspiration hazard – category 1 Flammable liquid – category 3 Hazardous to the aquatic environment (chronic) – category 2 	

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Potential Health Effects

Persons sensitised to sensitisers identified above should avoid contact with this product.

Inhalation:

Short Term Exposure: Available data shows that this product is harmful, but symptoms are not available. In addition product is a severe inhalation irritant. Symptoms may include headache, extreme irritation of nose and throat and increased secretion of mucous in the nose and throat. Other symptoms may also become evident, and may last long after exposure has ceased.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Available data shows that this product is harmful, but symptoms are not available. In addition product is very corrosive to the skin. Capable of causing severe burns with deep ulceration, and can penetrate to deeper layers of skin resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure. Burns may not be immediately painful; the onset of pain may be minutes to hours.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product is very corrosive to eyes. It will quickly cause severe pain, and corrosion of the eye and surrounding facial tissues. Unless exposure is immediately treated, permanent blindness and facial scarring will occur.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. Available data shows that this product is harmful, but symptoms are not available. However, this product is very corrosive to the gastrointestinal tract. Capable of causing severe burns with deep ulceration, and can penetrate to deeper layers of skin resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: Cumene is classified by NTP as reasonably anticipated to be carcinogenic to humans.

See the NTP website for further details. A web address has not been provided as addresses frequently change.

IARC: Methyl Methacrylate is Class 3 - unclassifiable as to carcinogenicity to humans.

Cumene is classed 2b IARC - possibly carcinogenic to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

Section 12 - Ecological Information

Harmful to aquatic organisms, may cause long-term adverse effects to the aquatic environment.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to separate the contamination in some way. Only if neither of these options is suitable, we suggest that you contact a specialist disposal company to arrange disposal. Disposal by untrained personnel may cause a dangerous incident.

Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 2924, FLAMMABLE LIQUID, CORROSIVE, N.O.S.

Hazchem Code: +3WE

Special Provisions: 274

Limited quantities: ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

Dangerous Goods Class: Class 3: Flammable liquids.

Sub Risk: Class 8, Corrosive Substances.

Packing Group: II

Packing Instruction: P001, IBC02

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Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations. The following ingredient: Methyl methacrylate, is mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS	Australian Inventory of Chemical Substances
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)

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